

B-4220-US

Docket No. SIC-01-017

PATENT APPLICATION

A MULTIPLE PIECE PLANET GEAR CARRIER
FOR A BICYCLE HUB TRANSMISSION

Inventor:

Nobuyuki Matsuo
Hiroyuki Okochi

Assignee:

SHIMANO, INC.

Patent = 8998001

A MULTIPLE PIECE PLANET GEAR CARRIER FOR A BICYCLE HUB TRANSMISSION

BACKGROUND OF THE INVENTION

[0001] The present invention is directed to bicycle transmissions and, more particularly, to an internally mounted multi-speed hub transmission for a bicycle.

[0002] An internally-mounted multi-speed hub transmission sometimes is mounted to the rear wheel of a bicycle so that the rider can select different gear ratios to vary the pedaling effort. A typical hub transmission includes a hub axle that is mounted to the bicycle frame, a driver rotatably supported to the hub axle for receiving the pedaling force through a sprocket and chain, and a hub shell rotatably supported to the hub axle. A power transmitting mechanism is disposed between the driver and the hub shell for communicating rotational power from the driver to the hub shell through a plurality of power transmission paths, wherein each power transmission path typically produces a unique gear ratio. The power transmitting mechanism ordinarily comprises a planetary gear mechanism including one or more sun gears rotatably supported around the hub axle, a ring gear rotatably supported around the hub axle, a planet gear carrier rotatably supported around the hub axle, and a plurality of planet gears rotatably supported to the planet gear carrier and meshing with the sun gear and the ring gear. The plurality of power transmission paths and the corresponding gear ratios are selected by selectively nonrotatably coupling the various components to each other. For example, one gear ratio may be selected by nonrotatably coupling a sun gear to the hub axle, another gear ratio may be selected by nonrotatably coupling the driver relative to the planet gear carrier, and another gear ratio may be selected by nonrotatably coupling the driver relative to the ring gear. Many such coupling relationships often are possible in a typical hub transmission, thus resulting in a relatively large number of possible gear ratios.

[0003] It is sometimes desirable to maximize the number of gear ratios produced by the hub transmission so that the rider has greater flexibility to adjust speed and/or pedaling effort over various terrains. This often requires adding planet gears having different diameters that, in turn, require increasing the size of the planet gear carrier or even adding additional separate

planet gear carriers. Planet gear carriers ordinarily must be constructed to withstand the forces generated during acceleration and braking. As a result, conventional planet gear carriers are constructed from steel that is machined and/or subjected to heat treatment. Thus, as the number of available gear ratios increase, the weight of the planet gear carrier, and hence the hub, and the number of machining steps required to accommodate the additional planet gears, becomes excessive. Also, using a single planet gear carrier makes it necessary to replace the entire planet gear carrier if it becomes damaged, and it is more difficult to service the planet gears.

SUMMARY OF THE INVENTION

[0004] The present invention is directed to a bicycle hub transmission wherein the planet gear carrier is constructed from multiple pieces so that the different pieces may be formed from different material. Thus, portions of the planet gear carrier that are not subjected to large forces may be constructed from a lighter material. Constructing a multiple piece planet gear carrier makes it feasible to replace only damaged components makes it easier to service the planet gears.

[0005] In one embodiment of the present invention, a planet gear carrier for a bicycle hub transmission comprises a first carrier member including a first carrier member axle opening for receiving an axle therethrough. The first carrier member includes a plurality of first planet gear openings for receiving a plurality of first planet gears. A separate second carrier member is fastened to the first carrier member, wherein the second carrier member has a second carrier member axle opening for receiving the axle therethrough. If desired, the first carrier member may include a plurality of second planet gear openings for receiving a plurality of second planet gears, wherein the plurality of first planet gear openings are disposed on a first side of the first carrier member, and the plurality of second planet gear openings are disposed on a second side of the first carrier member. In such an embodiment, a separate third carrier member having a third carrier member axle opening for receiving the axle therethrough may be fastened to the second side of the first carrier member.

1003368-1000001

[0006] In a more completed structure, a first pinion pin may be disposed in each of the plurality of first planet gear openings and supported by at least one of the first carrier member and the second carrier member, and a second pinion pin may be disposed in each of the plurality of second planet gear openings and supported by at least one of the first carrier member and the third carrier member. A first planet gear may be rotatably supported on each first pinion pin, and a second planet gear may be rotatably supported on each second pinion pin. In some such embodiments the first pinion pin may be one piece with the second pinion pin to form a master pinion pin that is supported by the first carrier member. In that case it may be desirable to provide a bushing disposed between the first carrier member and the master pinion pin for rotatably supporting the master pinion pin, especially if the first carrier member is formed of a light alloy metal.

BRIEF DESCRIPTION OF THE DRAWINGS

[0007] Fig. 1 is a side view of a rear of a bicycle that includes a hub transmission;

Fig. 2 is cross sectional view of a particular embodiment of a hub transmission according to the present invention;

Fig. 3 is an exploded view of a particular embodiment of an axle and sun gear apparatus used in the hub transmission;

Fig. 4 is an exploded view of a particular embodiment of a planet gear carrier according to the present invention;

Fig. 5 is a detailed view of coupling members shown in Fig. 4;

Fig. 6 is a side cross sectional view of the planet gear carrier in an assembled state;

Fig. 7 is an exploded view of a portion of a shift/assist mechanism used in the hub transmission;

Fig. 8 is a detailed view showing the shift/assist mechanism including a power control mechanism in an inoperative state;

Fig. 9 is a detailed view showing the shift/assist mechanism including a power control mechanism in an operative state;

Fig. 10 is a schematic view illustrating the biasing of the shift/assist mechanism;

Fig. 11 is a front view of a particular embodiment of an assist cam;

Fig. 12 is a front view of a particular embodiment of a first power control member;
Fig. 13 is a front view of a particular embodiment of a second power control member;
Fig. 14 is a view taken along line XIV-XIV in Fig. 8 showing the shift/assist mechanism in an inoperative state;
Fig. 15 is a view taken along line XIV-XIV in Fig. 8 showing the shift/assist mechanism in an operative state; and
Fig. 16 is a view taken along line XIV-XIV in Fig. 8 showing the shift/assist mechanism moving back toward the inoperative state.

DETAILED DESCRIPTION OF THE EMBODIMENTS

[0008] Fig. 1 is a side view of a rear of a bicycle 10 that includes a particular embodiment of a hub transmission 14 that incorporates many inventive features. The rear portion of bicycle 10 includes a frame 18 with a seat tube 22 supporting a saddle 24, a pair of conventional chain stays 26, and a pair of conventional seat stays 30. A wheel 34 is rotatably supported by a frame end 35 around an axle 36 of hub transmission 14 at the intersection of chain stays 26 and seat stays 30, and a crank assembly 38 having pedals 42 and a chain ring 46 is rotatably supported at the intersection of seat tube 22 and chain stays 26. A chain 50 engages chain ring 46 and wraps around a sprocket 54 that rotatably drives hub transmission 14. A Bowden-type control cable 62 is used to change gear ratios in hub transmission 14 in a manner described more fully below.

[0009] Fig. 2 is cross sectional view of a particular embodiment of hub transmission 14. As shown in Fig. 2, hub transmission 14 includes axle 36, a driver 70 rotatably supported to axle 36, a hub shell 74 including spoke flanges 78 rotatably supported to axle 36, a power transmitting mechanism 82 disposed between driver 70 and hub shell 74 for communicating rotational power from driver 70 to hub shell 74 through a plurality of power transmission paths, and a shift/assist mechanism 90 for controlling the selection of the plurality of power transmission paths and for using the rotational power of driver 70 to help change the power transmission paths in power transmitting mechanism 82.

[0010] Sprocket 54 is coupled to driver 70 in a splined manner using a snap ring 94, and driver 70 is rotatably supported on axle 36 through ball bearings 98 and a bearing cone 102. Bearing cone 102 is maintained in place by an actuator plate 104, a spacer 108, a washer 112 and a lock nut 114.

[0011] A right cup 120 is nonrotatably fitted at the right side inner peripheral surface of hub shell 74, and a left cup 124 is nonrotatably fitted at the left side inner peripheral surface of hub shell 74. Right cup 120 rotatably supports hub shell 74 to driver 70 through ball bearings 128, and the internal components at the right side of hub transmission 14 are protected from external contaminants by a sealing cup 132 fitted over right cup 120. Left cup 124 rotatably supports hub shell 74 on axle 36 through ball bearings 136 and a cone 138. Cone 138 is maintained on axle 36 by a stop nut 142 and a lock nut 146.

[0012] As shown in Figs. 2 and 3, power transmitting mechanism 82 includes a first sun gear 160, a separate second sun gear 164, a separate third sun gear 168, and a separate fourth sun gear 172. First sun gear 160 is nonrotatably supported to axle 36, and it includes a clutch cam portion 176, a plurality of first sun gear teeth 178 (e.g., 48T) formed on an outer peripheral surface thereof, and an outer peripheral second sun gear contact surface 180. Second sun gear 164 is rotatably supported around axle 36 adjacent to first sun gear 160, and, as shown more clearly in Fig. 3, it includes an inner peripheral first sun gear contact surface 192 for slidably contacting second sun gear contact surface 180 on first sun gear 160, a plurality of second sun gear ratchet teeth 206 (e.g., 12T) formed on an inner peripheral surface thereof for engaging a second sun gear pawl 207, an inner peripheral guide ring contact surface 208 for slidably contacting an outer peripheral surface 209 of a sun gear guide ring 210, an inner peripheral third sun gear contact surface 200, and a plurality of second sun gear teeth 198 (e.g., 48T) formed on an outer peripheral surface thereof. Third sun gear 168 is rotatably supported around axle 36 adjacent to second sun gear 164, and it includes an inner peripheral first guide ring contact surface 220 for slidably contacting the outer peripheral surface 209 of sun gear guide ring 210, a plurality of third sun gear ratchet teeth 224 (e.g., 12T) formed on an inner peripheral surface thereof for engaging a third sun gear pawl 226, an outer peripheral second sun gear contact surface 235 for slidably contacting third sun gear

contact surface 200 on second sun gear 164, and a plurality of third sun gear teeth 236 (e.g., 42T) formed on an outer peripheral surface thereof. Fourth sun gear 172 includes a plurality of fourth sun gear teeth 244 (e.g., 36T) formed on an outer peripheral surface thereof, a plurality of fourth sun gear ratchet teeth 248 (e.g., 12T) formed on an inner peripheral surface thereof for engaging a fourth sun gear pawl 250, and an inner peripheral guide ring contact surface 252 for slidably contacting the outer peripheral surface 254 of a guide ring 258.

[0013] Pawl 207 includes a pawl seat 260 that is pivotably seated in a pawl receiving groove 264 formed in axle 36, a spring receiving groove 268 for receiving a spring 272 mounted in a spring receiving groove 276 formed in axle 36, a pawl control surface 280 for contacting an inner peripheral surface 282 of a pawl control arm 284 of a shift control sleeve 288, and a pawl tooth 289 for engaging second sun gear ratchet teeth 206. Similarly, pawl 226 includes a pawl seat 290 that is pivotably seated in a pawl receiving groove 294 formed in axle 36, a spring receiving groove 298 for receiving a spring 302 mounted in a spring receiving groove 306 formed in axle 36, a pawl control surface 310 (Fig. 2) for contacting an inner peripheral surface 312 of a pawl control arm 314 of shift control sleeve 288, and a pawl tooth 316 for engaging third sun gear ratchet teeth 224. Finally, pawl 250 includes a pawl seat 320 that is pivotably seated in a pawl receiving groove 324 formed in axle 36, a spring receiving groove 328 for receiving a spring 332 mounted in a spring receiving groove 336 formed in axle 36, a pawl control surface 340 for contacting an inner peripheral surface 342 of a pawl control arm 344 of shift control sleeve 288, and a pawl tooth 346 for engaging fourth sun gear ratchet teeth 248. Pawl teeth 289, 316 and 346 of pawls 207, 226 and 250 are biased radially outwardly by their respective springs 272, 302 and 332 in a well known manner.

[0014] In this embodiment, half of sun-gear guide ring 210 is fitted between guide ring contact surface 208 of second sun gear 164 and axle 36, and the other half of sun gear guide ring 210 is fitted between first guide ring contact surface 220 of third sun gear 168 and axle 36. In addition to outer peripheral surface 209, sun gear guide ring 210 includes a locking recess 360 for engaging a locking ridge 364 formed intermittently in the direction of axis X on axle 36, a locking projection 368 for engaging a locking groove 372 formed intermittently

in the direction of axis X on axle 36, a locking recess 376 for engaging a locking ridge 380 formed intermittently in the direction of axis X on axle 36, a locking projection 389 for engaging a locking recess 388 formed intermittently in the direction of axis X on axle 36, a locking groove 392 for engaging a locking ridge 396 formed intermittently in the direction of axis X on axle 36, and a control sleeve support surface 404 for supporting a base sleeve 408 of shift control sleeve 288 between sun gear guide ring 210 and axle 36.

[0015] Sun gear guide ring 254 is fitted between guide ring contact surface 252 of fourth sun gear 172 and axle 36. Unlike sun gear guide ring 210, sun gear guide ring 254 has a circular inner peripheral surface 444 that is fitted around locking ridges 364, 380 and 396 on axle 36. A portion of inner peripheral surface 444 forms a control sleeve support surface 448 for supporting an end 452 of base sleeve 408 between sun gear guide ring 258 and axle 36. End 452 of base sleeve 408 terminates in a groove 454 in a washer 456.

[0016] Base sleeve 408 of shift control sleeve 288 is rotatably fitted within a control sleeve groove 460 formed in the direction of axis X on axle 36, and sun gear guide rings 210 and 258 support it radially outwardly. Pawl control arms 284, 314 and 344 are slidably disposed in control arm grooves 464, 468 and 472, respectively, formed circumferentially in axle 36. The detailed structure and operation of shift control sleeve 288 is known and is further described in U.S. Patent Application No. 09/522,703 filed March 10, 2000.

[0017] As shown in Fig. 2, power transmitting mechanism 82 further comprises a planet gear carrier 550, a first ring gear 551 and a second ring gear 553, all of which are rotatably mounted around axle 36. As shown in Figs. 4 and 6, planet gear carrier 550 comprises a first carrier member 554 which has a first carrier member axle opening 555 for receiving axle 36 therethrough, a plurality of (e.g., three) first planet gear openings 556 that extend through the side of first carrier member 554 for receiving a plurality of first planet gears 579 therein, and a plurality of (e.g., three) larger second planet gear openings 558 that extend through the opposite side of first carrier member 554 for receiving a plurality of second planet gears 608 therein; a separate second carrier member 560 having a second carrier member axle opening 561 for receiving axle 36 therethrough; and a separate third carrier member 562 having a third

carrier member axle opening 563 for receiving axle 36 therethrough. In this embodiment, first carrier member 554 is constructed from a light alloy metal such as an aluminum alloy, whereas second carrier member 560 and third carrier member 562 are constructed from a stronger metal such as steel.

[0018] Three pairs of first carrier pins 564 are provided for nonrotatably coupling first carrier member 554 to second carrier member 560, wherein each pair of first carrier pins 564 is disposed between a corresponding pair of first planet gear openings 556. Similarly, three pairs of second carrier pins 565 are provided for nonrotatably coupling first carrier member 554 to third carrier member 562, wherein each pair of second carrier pins 565 is disposed between a corresponding pair of second planet gear openings 558. In this embodiment, each first planet gear opening 556 is located directly opposite a corresponding second planet gear opening 558, and each pair of first carrier pins 564 is located opposite a corresponding pair of second carrier pins 565. First carrier pins 564 and second carrier pins 565 function as couplers for first carrier member 554, second carrier member 560 and third carrier member 562, and they are press fit into and extend from the sides of first carrier member 554. First carrier pins 564 are press fit into bores (not shown) formed in second carrier member 560, and second carrier pins 565 are press fit into bores 566 formed in third carrier member 562. First carrier member 554 is designed to directly contact second carrier member 560 and third carrier member 562. To facilitate such a coupling, a groove, recess or other debris space 567 surrounds each carrier pin as shown in Fig. 5 to act as a receptacle for any debris caused by chipping or shaving of the pins or the carrier members as the carrier members are pressed together. Furthermore, three guide ribs 557 extend from the inner peripheral surface of first carrier member 554 radially inwardly of each pair of carrier pins 564 for engaging the inner peripheral surface of second carrier member 560, and three guide ribs 559 extend from the outer peripheral surface of third carrier member 562 radially outwardly of each pair of bores 566 for engaging the outer peripheral surface of first carrier member 554. Guide ribs 557 and 559 facilitate assembly and help to further strengthen the coupling between first carrier member 554, second carrier member 560 and third carrier member 562.

[0019] Three rivets 568 (only one is shown in Figs. 4 and 6) securely couple first carrier

circumferentially disposed pawls 908 (Fig. 2). Pawls 908 are biased radially outwardly by pawl springs 912 for engaging an inner peripheral gear 916 formed on the right side of left cup 124. Pawls 908 communicate forward rotation of planet gear carrier 550 to left cup 124 and hence to hub shell 74.

[0021] In addition to the inner peripheral gear portion 585, first ring gear 551 includes a second inner peripheral gear portion 586 (e.g., 36T) for engaging a plurality of circumferentially disposed pawls 587 that are mounted on an outer peripheral surface of driver 70. Pawls 587 are biased radially outwardly by a pawl spring 589 and thus function as a one-way clutch between driver 70 and first ring gear 551. Second ring gear 553 is coupled to right cup 120, and hence to hub shell 74, through a one-way clutch in the form of a roller clutch 628 having, e.g., 18 rollers and cam surfaces.

[0022] Fig. 7 is an exploded view of the portions of shift/assist mechanism 90 that are mounted to axle 36. Fig. 8 is a detailed view showing shift/assist mechanism 90 when clutch ring 623 is coupled to planet gear carrier 550, and Fig. 9 is a detailed view showing shift/assist mechanism 90 when clutch ring 623 is uncoupled from planet gear carrier 550. As shown in those Figures, shift/assist mechanism 90 includes a ring-shaped shift key member 700, a shift key member guide 704, a saver spring 708, a spring washer 712, a return spring 716, a shift sleeve 720, a spring washer 724, a pawl support 728, a shift sleeve 732, and a pawl control washer 736. Shift key member 700 includes radially inwardly extending cam followers 740 that extend through clutch cam portion 176 of first sun gear 160 (Fig. 8) into axially extending grooves 744 formed in a side wall 748 of shift key member guide 704. As shown in Figs 8 and 9, clutch cam portion 176 of first sun gear 160 includes a cam surface 749 defining a first cam step 750 and a second cam step 751. Also, clutch ring 623 is biased to the left by a clutch bias spring 747. Thus, when shift key member 700 is in the position shown in Fig. 8, planet gear carrier engaging splines 622 on clutch ring 623 engage clutch engaging splines 621 on planet gear carrier 550, and a plurality of circumferentially disposed driver engaging splines 753 on clutch ring 623 nonrotatably engage a complementary plurality of clutch engaging splines 754 on driver 70 so that driver 70, clutch ring 623 and planet gear carrier 550 rotate as a unit. However, when shift key member 700 is rotated, cam

followers 740 on shift key member 700 move to second cam step 751 on first sun gear 160 as shown in Fig. 9. In this position, planet gear carrier engaging splines 622 on clutch ring 623 disengage from clutch engaging splines 621 on planet gear carrier 550 so that planet gear carrier 550 no longer is coupled directly to driver 70.

[0023] Shift key member guide 704 also includes a shift control sleeve coupling opening 752 for coupling to an end 756 of shift control sleeve 288. Saver spring 708 and spring washer 712 both are disposed radially inwardly within side wall 748 of shift key member guide 704, wherein a first end 756 of saver spring 708 is retained to an axially extending spring ledge 760 formed on shift key member guide 704, and a second end 764 of saver spring 708 is retained to a side edge of a sleeve coupling ledge 768 formed on spring washer 712.

[0024] A first end 772 of return spring 716 is retained to a spring ledge 776 formed on spring washer 712, and a second end 780 of return spring 716 is retained to a spring ledge 784 on spring washer 724. Spring washer 724 includes radially inwardly extending and diametrically opposed axle engaging projections 792 that are fitted within diametrically opposed axle grooves 796 formed in axle 36 (only one such groove 796 is shown in Fig. 7) so that spring washer 724 is nonrotatably coupled to axle 36. As a result of the nonrotatable coupling of spring washer 724 on axle 36, return spring 716 biases spring washer 712 clockwise relative to spring washer 724.

[0025] Diametrically opposed left side coupling legs 800 on shift sleeve 720 nonrotatably engage complementary recesses 804 in sleeve coupling ledges 768 on spring washer 712 (only one such sleeve coupling ledge 768 is shown in Fig. 7), and diametrically opposed right side coupling legs 808 on shift sleeve 720 extend through central opening 812 in spring washer 724 and nonrotatably engage complementary shift sleeve coupling recesses 816 in pawl support 728. Thus, spring washer 712, shift sleeve 720 and pawl support 728 rotate as a unit.

[0026] Diametrically opposed pawls 820 are rotatably mounted through C-clips 822 to pawl

support pins 824 which, in turn, are mounted to spring washer 728. Similarly, pawl bias springs 828 are mounted around spring support pins 829 and held in place through C-clips 830. Each pawl bias spring 828 has one end 832 engaging a spring retaining ledge 836 on pawl support 728 and another end 840 engaging its respective pawl 820 to bias pawl ends 844 radially outwardly. Pawl control washer 736 includes diametrically opposed and axially extending pawl control ledges 850 that ordinarily press pawls 820 radially inwardly. When pawl control ledges 850 move away from pawls 820 as described in more detail below, pawls 820 swing radially outwardly and engage with ratchet teeth 882 of an assist cam 854 (Fig. 9).

Sub 927 [0027] Diametrically opposed left side coupling legs 860 on shift sleeve 732 contact the diametrically opposed right side coupling legs 808 on shift sleeve 720 (as shown in Fig. 14), and diametrically opposed right side coupling legs 868 on shift sleeve 732 nonrotatably extend through coupling recesses 872 in pawl control washer 736 and through opening 876 in bearing cone 102 and nonrotatably engage complementary shift sleeve coupling recesses 880 in actuator plate 104. Thus, shift sleeve 732, pawl control washer 736 and actuator plate 104 rotate as a unit. However, shift sleeve 732 can rotate clockwise relative to shift sleeve 720 and pawl support 728 as discussed more fully below. Since return spring 716 biases spring washer 712 clockwise relative to spring washer 724, since spring washer 712 is coupled to pawl support 728 through shift sleeve 720, and since pawl support 728 is coupled to actuator plate 104 through shift sleeve 732, actuator plate 104 also has a net clockwise bias as shown schematically in Fig. 10. Given the initial clockwise start position of actuator plate 104, the transmission paths in power transmitting mechanism 82 are subsequently selected by rotating actuator plate 104 counterclockwise.

Sub 927 [0028] Shift/assist mechanism 90 further comprises a power control mechanism 850 that controls the amount of power communicated from driver 70 to shift control sleeve 288 to avoid damage to shift control sleeve 288 in the event shift control sleeve 288 is unable to complete the shift. As shown more clearly in Figs. 8 and 9, power control mechanism 850 comprises an annular assist cam 854 maintained in place by an annular stopper plate 858 and a lock ring 862, a pair of annular first power control members 866 operatively coupled for rotation with driver 70, a pair of annular second power control members 870 operatively

WJ coupled for rotation with assist cam 854, and a power control biasing device in the form of a pair of wave washers 874 for biasing first power control members 866 and second power control members 870 toward each other.

Sub 037 [0029] As shown in Fig. 11, assist cam 854 includes a plurality of ratchet teeth 878 disposed on an inner peripheral surface 882 for engaging pawls 820 in a manner described below, and a plurality of assist cam splines 886 disposed on an outer peripheral surface 890. As shown in Fig. 12, each first power control member 866 includes a plurality of first power control member splines 894 disposed on an outer peripheral surface 898. First power control member splines 894 slidably engage a corresponding plurality of driver splines 902 formed on an inner peripheral surface of driver 70 so that first power control member 866 rotates together with driver 70 but is capable of axial movement relative to driver 70. As shown in Fig. 13, second power control member 870 includes a plurality of second power control member splines 906 disposed on an inner peripheral surface 910. Second power control member splines 906 slidably engage the plurality of assist cam splines 886 on assist cam 854 so that second power control member 870 rotates together with assist cam 854 but is capable of axial movement relative to assist cam 854. Second power control member 870 also includes a plurality of circumferentially disposed openings 914 that can serve to retain a lubricating grease.

Sub 047 [0030] In the assembled state, first power control members 866 interleave with second power control members 870 and are pressed together by wave washers 874 so that first power control members 866 and second power control members 870 contact each other. Thus, driver 70, first power control members 866 second power control members 870 and assist cam 854 rotate together as a unit unless assist cam 854 and second power control members 870 significantly resist the rotation of driver 70 and first power control members 866, whereupon the frictional contact force between first power control members 866 and second power control members 870 is overcome and assist cam 854 and second power control members 870 rotate relative to driver 70 and first power control members 866.

[0031] Operation of the hub will now be described. The coupling of the various components

for each speed stage is shown in Table 1, and the power transmission path for each speed stage is shown in Table 2:

Speed Stage	Clutch Ring 623	Sun Gear 164	Sun Gear 168	Sun Gear 172	Gear Ratio
1 (Low)	Disengaged	Free	Free	Free	0.53
2	Disengaged	Free	Free	Locked	0.64
3	Disengaged	Free	Locked	Free	0.74
4	Disengaged	Locked	Locked	Free	0.85
5	Engaged	Free	Free	Free	1.0
6	Engaged	Free	Free	Locked	1.22
7	Engaged	Free	Locked	Free	1.42
8 (High)	Engaged	Locked	Free	Free	1.62

Table 1

Speed Stage	Power Transmission Path
1	Driver 70→Pawl 587→First Ring Gear 551→ Planet Gear Carrier 550 (planet gear 579 rotates around first sun gear 160)→Pawl 908→Hub Shell 74
2	Driver 70→Pawl 587→First Ring Gear 551→ Planet Gear Carrier 550 (planet gear 579 rotates around first sun gear 160 and planet gear 608 rotates around fourth sun gear 172)→Second Ring Gear 553→Roller Clutch 628→Hub Shell 74
3	Driver 70→Pawl 587→First Ring Gear 551→ Planet Gear Carrier 550 (planet gear 579 rotates around first sun gear 160 and planet gear 608 rotates around third sun gear 168)→Second Ring Gear 553→Roller Clutch 628→Hub Shell 74
4	Driver 70→Pawl 587→First Ring Gear 551→Planet Gear Carrier 550 (planet gear 579 rotates around first sun gear 160 and planet gear 608 rotates around second sun gear 164)→Second Ring Gear 553→Roller Clutch 628→Hub Shell 74
5	Driver 70→Clutch Ring 623→Planet Gear Carrier 550→Pawl 908→Hub Shell 74
6	Driver 70→Clutch Ring 623→ Planet Gear Carrier 550 (planet gear 608 rotates around fourth sun gear 172)→Second Ring Gear 553→Roller Clutch 628→Hub Shell 74
7	Driver 70→Clutch Ring 623→ Planet Gear Carrier 550 (planet gear 608 rotates around third sun gear 168)→Second Ring Gear 553→Roller Clutch 628→Hub Shell 74
8	Driver 70→Clutch Ring 623→Planet Gear Carrier 550 (planet Gear 608 rotates around second sun gear 164)→Second Ring Gear 553→Roller Clutch 628→Hub Shell 74

Table 2

[0032] When shifting from speed stage 4 to speed stage 5, such as when the bicycle is accelerating, the timing of the coupling mechanisms are set to follow the following sequence:

Speed Stage	Clutch Ring 623	Sun Gear 164	Sun Gear 168	Sun Gear 172
4	Disengaged	Locked	Locked	Free
(same as 3)	Disengaged	Free	Locked	Free
(same as 7)	Engaged	Free	Locked	Free
5	Engaged	Free	Free	Free

[0033] Thus, when the bicycle is accelerating and the cyclist shifts from speed stage 4 to

speed stage 5, third sun gear 168 is temporarily locked, and then second sun gear 164 is released first to create the same state as speed stage 3. The rider would perceive this as a slight acceleration of the pedals, but that is expected when the bicycle is accelerating. Then, clutch ring 623 is engaged with planet gear carrier 550 to create the same state as speed stage 7. The rider would perceive this as a deceleration of the pedals, which is expected when the transmission shifts to a higher gear ratio. Thereafter, third sun gear 168 is released to produce the desired speed stage 4. If the sun gears were released before clutch ring 623 were engaged, then the transmission would be in the same state as speed stage 1, which would produce very undesirable rapid acceleration of the pedals and a significant shock when the transmission completes the shift to speed stage 5.

[0034] This sequence also has particular benefit when the bicycle is decelerating and the rider wishes to shift from speed stage 5 to speed stage 4. In this case, the temporary transition from speed stage 5 to speed stage 7 causes a deceleration of the pedals, but that is better than if clutch ring 623 were disengaged first. If clutch ring 623 were disengaged first, then the transmission would be in the same state as speed stage 1, with rapid acceleration of the pedals. Such rapid acceleration of the pedals is undesirable when climbing a hill, for example. Thereafter, the transmission makes a temporary transition from speed stage 7 to speed stage 3. This produces an acceleration of the pedals, but since speed stage 3 is adjacent to speed stage 4 which the cyclist was just in, the transition is much more acceptable. Thereafter, the transmission makes the transition to the desired speed stage 4. The overall shift from speed stage 5 to speed stage 4 thus avoids excessive acceleration or deceleration of the pedals under conditions when such rapid acceleration or deceleration is least desired.

[0035] As noted previously, shift/assist mechanism 90 also uses the rotational power of driver 70 to help change the power transmission paths in power transmitting mechanism 82. This is desirable when significant drive force is applied to sprocket 54 and causes great resistance to the coupling or uncoupling of the various components. During normal operation, actuator plate 104, shift sleeve 732, pawl control washer 736, pawl support 728, shift sleeve 720, spring washer 712, shift key member guide 704 and shift control sleeve 288 rotate as a unit to couple and uncouple the various components. As a result, the positions of coupling

legs 860 of shift sleeve 732, pawl control ledges 850 of pawl control washer 736, pawls 820 and coupling legs 808 of shift sleeve 720 are as shown in Fig. 14. In this state pawls 820 are disengaged from ratchet teeth 878 on assist cam 854. However, when significant drive force is applied to sprocket 54 and causes significant resistance to the operation of shift control sleeve 288, shift control sleeve 288 tends to remain stationary despite rotation of actuator plate 104. In this case shift sleeve 732 rotates clockwise relative to shift sleeve 720, thus causing pawl control washer 736 to rotate clockwise relative to pawl support 728 so that pawl control ledges 850 move away from pawls 820 as shown in Fig. 15. As a result, pawls 820 rotate radially outwardly and engage ratchet teeth 878 on assist cam 854 so that pawl support 728 rotates together with assist cam 854 and driver 70. This, in turn, provides an assisting force to rotate shift sleeve 720, shift key member guide 704 and shift control sleeve 288 to complete the shifting operation. When the resistance from shift control sleeve 288 is overcome, pawl support 728 rotates clockwise relative to pawl control washer 736 as shown in Fig. 16 until the shift operation is complete and the state resumes to that shown in Fig. 14. As noted previously, driver 70, first power control members 866, second power control members 870 and assist cam 854 rotate together as a unit unless assist cam 854 and second power control members 870 significantly resist the rotation of driver 70 and first power control members 866. That would happen if shift control sleeve 288 is unable to rotate or otherwise complete the shift. To avoid damage to the components, the frictional contact force between first power control members 866 and second power control members 870 is overcome upon such excessive resistance so that assist cam 854 and second power control members 870 rotate relative to driver 70 and first power control members 866. The shift then can complete when the rider decreases the pedal resistance and the components can operate normally.

[0036] While the above is a description of various embodiments of the present invention, further modifications may be employed without departing from the spirit and scope of the present invention. For example, the size, shape, location or orientation of the various components may be changed as desired. The functions of one element may be performed by two, and vice versa. It is not necessary for all advantages to be present in a particular embodiment at the same time. Every feature that is unique from the prior art, alone or in

combination with other features, also should be considered a separate description of further inventions by the applicant, including the structural and/or functional concepts embodied by such feature(s). Thus, the scope of the invention should not be limited by the specific structures disclosed or the apparent initial focus on a particular structure or feature.